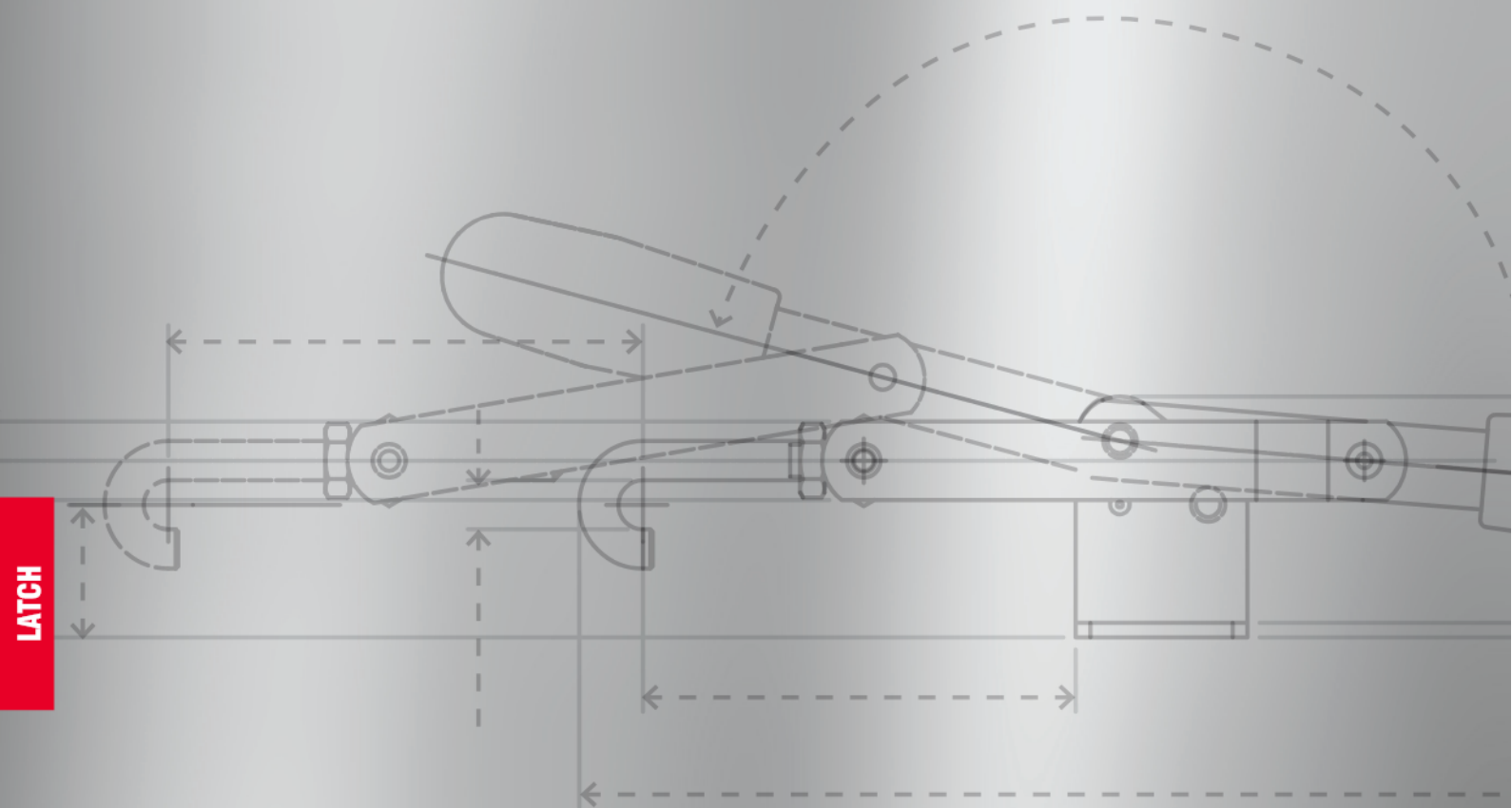


LATCH SERIES



Here you can download
2D and 3D CAD drawings
of all products.



The tie rod clamping tools are characterized by a circular movement of the control lever that transforms into a linear movement of the tie rod. These products are mostly used in closing hinged lids, for container boxes or for machine and equipment doors.

LIGHT SERIES: It has holding forces from 160 to 1000 daN. They are available in galvanized steel and stainless steel.

HEAVY-DUTY SERIES: It has holding forces from 1700 to 4000 daN. They are available in hot-stamped, painted, phosphated or stainless steel.

HIGH TEMPERATURE SERIES:

It has retention forces of 1500 daN.

These tools are free of plastic parts and with the appropriate modifications compared to the light series models (couplings with different tolerances, changes in geometries, different finishes, etc., etc.) that make them suitable for use in environments that can reach 240-300 °C. The products are made of raw steel. They are normally used in the rotational moulding of plastic and require a type of clamping capable of working safely and quickly at high temperatures without uncertainties in closing and opening.

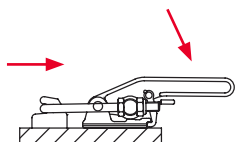
TOGGLE LATCHES: The ET-EG-ETL-EGL models represent a compact version of the lightweight series. They are normally used for closing lids or light doors. Thanks to the possibility of inserting a padlock, they can be used as anti-intrusion security locks.

TIE RODS: they can be single (eyebolt, T-shaped and hook-shaped) or double. All the tie rods are adjustable within the stroke (dimension D).

BASIC TYPES: The support base is parallel to the line of action of the force. In the closed position, the control lever is parallel to the support base. T - TF - TL - TFL - T2- T5 - T6.

The support base is perpendicular to the line of action of the force. In the closed position, the control lever is parallel to the support base. T3.

The support base is perpendicular to the line of action of the force. In the closed position, the control lever is perpendicular to the support base. T4.



T6S/T6SX - T6S0/T6S0X

DOUBLE TIE ROD TOGGLE CLAMPS, WELDABLE, WITH SAFETY LEVER, HEAVY-DUTY SERIES

Base, control lever and hooking bracket:

Hot-stamped steel manganese phosphate, weldable (T6S-T6S0) or hot-stamped **AISI 304 stainless steel** (T6SX-T6S0X).

Base-handle pivot:

Hardened, ground and knurled steel to prevent rotation (T6S-T6S0) or **AISI 303 stainless steel** (T6SX-T6S0X).

Tie rod:

Galvanized steel (T6S-T6S0) or **AISI 304 stainless steel** (T6SX-T6S0X).

Swinging pivot and nuts:

Galvanized steel (T6S-T6S0) or **AISI 303 Stainless steel** (T6SX-T6S0X).

Safety lever:

Galvanized steel (T6S-T6S0) or **AISI 304 stainless steel** (T6SX-T6S0X), red polyurethane coating.

Executions

- **T6S-T6SX:** equipped with double threaded tie rod with nuts, swinging pivot and hooking bracket
- **T6S0-T6S0X:** equipped with swinging pivot and hooking bracket. Double tie rod to be ordered separately (see Accessories).

Features and applications:

These clamping tools are equipped with a special safety lever that ensures the perfect anchoring of the tool, preventing any accidental openings caused by vibrations or shocks. The tools of this series are particularly suitable for closing covers or doors of machines and equipment subjected to movement or vibration.

The construction features and the materials used give these tools high resistance, making them suitable for particularly heavy-duty uses.

The position of the threaded tie rod can be adjusted within a certain range (see dimension "D") to fit the requirements of use.

The support base is parallel to the line of action of the force. In the closed position, the control lever is parallel to the support base.

A special grease is placed between the contacting surfaces during assembly.

Other available executions:

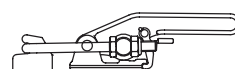
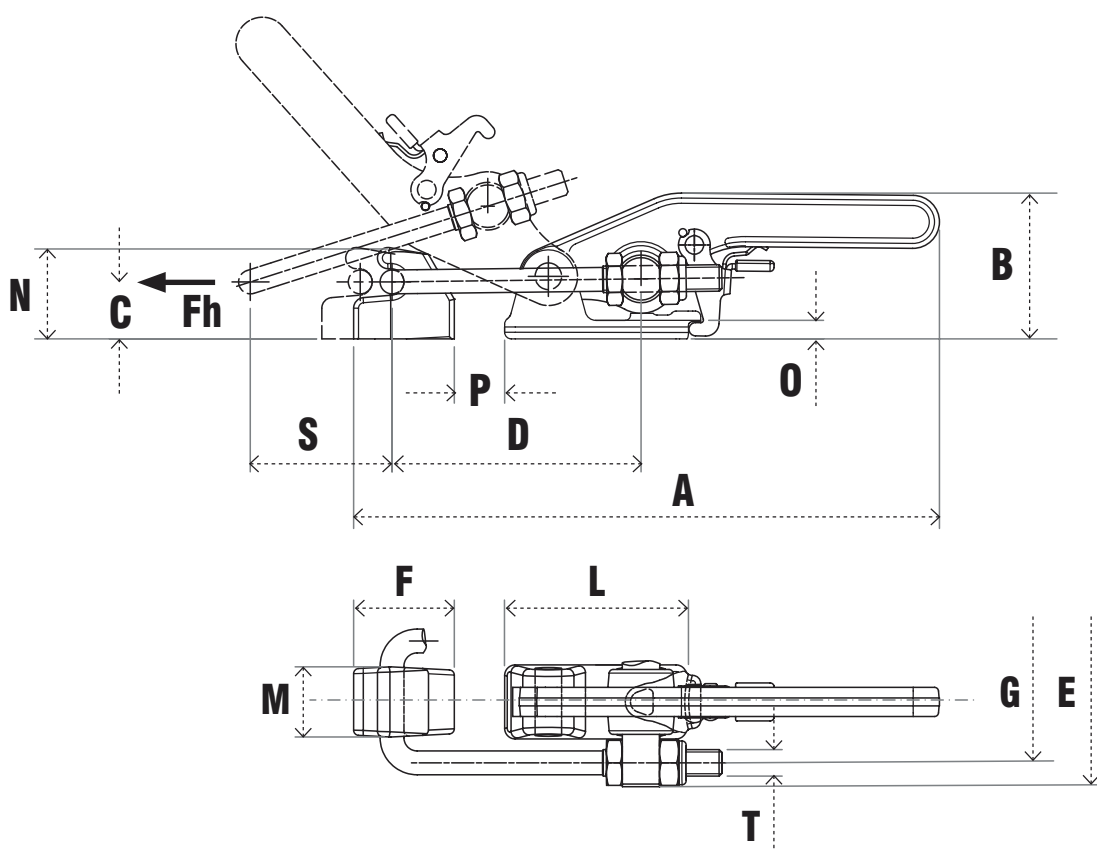
Light series.

Accessories:

- Tie rods of different sizes (see page 145).

T6S





T6S/T6SX

Tool provided with
standard size tie rod.



T6S0/T6S0X

Tool supplied without tie rod.
Match with tie rods of different
sizes (see page 145).

Code	Description	A	B	C	D	E	F	G	L	M	N	O	P	S	T	Fh (daN)	Gr.
AL805	1700/T6S	221	55	21	94÷106	64	38	46	68	26.5	34.5	7	19	54÷58	M10	1700	1110
AL810	4000/T6S	277	68	27	112÷124	80	50	55	85	32	43	9	19	62÷65	M12	4000	2100
AL830	1700/T6S0		55	21		64	38	46	68	26.5	34.5	7	19		M10	1700	762
AL832	4000/T6S0		68	27		80	50	55	85	32	43	9	19		M12	4000	1380



Code	Description	A	B	C	D	E	F	G	L	M	N	O	P	S	T	Fh (daN)	Gr.
AS625	1700/T6SX	221	55	21	94÷106	64	38	46	68	26.5	34.5	7	19	54÷58	M10	1400	1110
AS630	4000/T6SX	277	68	27	112÷124	80	50	55	85	32	43	9	19	62÷65	M12	3000	2100
AS650	1700/T6S0X		55	21		64	38	46	68	26.5	34.5	7	19		M10	1400	762
AS652	4000/T6S0X		68	27		80	50	55	85	32	43	9	19		M12	3000	1380

